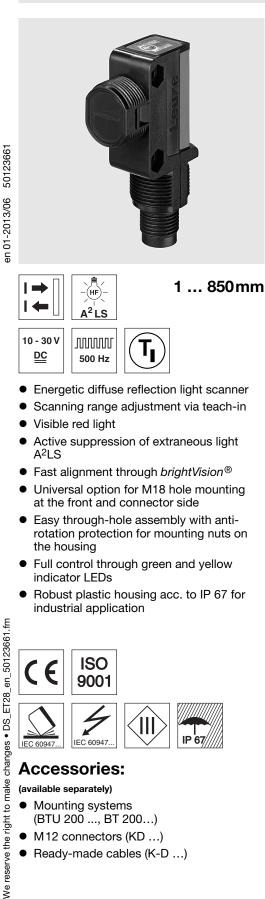
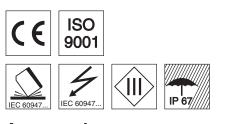
ET 28



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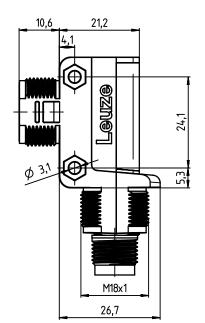
Accessories:

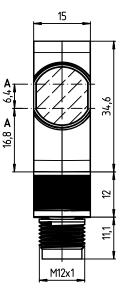
(available separately)

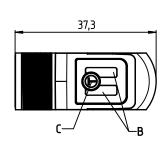
- Mounting systems
 - (BTU 200 ..., BT 200...)
- M12 connectors (KD ...)
- Ready-made cables (K-D ...)

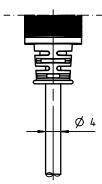
Energetic diffuse reflection light scanners

Dimensioned drawing



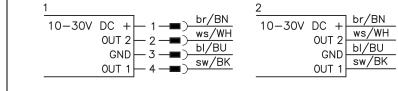






- Optical axis Α
- в Indicator diodes
- С Teach button

Electrical connection



▲ Leuze electronic

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Specifications Optical data Scanning range limit 1) Scanning range 2) Light source Wavelength Timing Switching frequency Response time Delay before start-up **Electrical data** Operating voltage U_B Residual ripple Open-circuit current .../4P Switching output .../2N Signal voltage high/low Output current Indicators Green LED Yellow LED Mechanical data Housing Optics cover Weight Connection type **Environmental data** Ambient temp. (operation/storage) Protective circuit ⁴⁾

VDE safety class Protection class Light source Standards applied

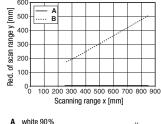
1) Scanning range limit: typical scanning range

Scanning range: ensured scanning range Sum of the output currents for both outputs, 50 mA when ambient temperatures > 40°C 2) 3)

4) 2=polarity reversal protection, 3=short circuit protection for all outputs

1 850mm see tables LED (modulated light) 620nm (visible red light)
500Hz 1ms ≤ 300ms
 10 30VDC (incl. residual ripple) \leq 15% of U _B \leq 20mA 2 PNP transistor outputs pin 2: PNP dark switching, pin 4: PNP light switching 2 NPN transistor outputs pin 2: NPN dark switching, pin 4: NPN light switching \geq (U _B -2.5V)/ \leq 2.5V max. 100mA ³)
ready reflection (object detected)
plastic plastic 25g with M12 connector 45g with 200mm cable and M12 connector 75g with 2m cable M12 connector, 4-pin cable 200mm with M12 connector, 4-pin cable 2m, 4x0.20mm ²

-40°C ... +60°C/-40°C ... +70°C 2, 3 III IP 67 exempt group (in acc. with EN 62471) IEC 60947-5-2 Tables 850 1 1 650 2 15 250 350 1 white 90% 2 black 6 % Scanning range [mm] Typ. scanning range limit [mm] Diagrams Typ. black/white behavior 600



··-**[**←<mark>y</mark>]

Remarks

B black 6%

- Approved purpose: This product may only be used by qualified personnel and must only be used for the approved purpose. This sensor is not a safety sensor and is not to be used for the protection of persons.
- With the set scanning • range, a tolerance of the scanning range limits is possible depending on the reflection properties of the material surface.

Reflection light scanners

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Order guide

The sensors listed here are preferred types; current information at www.leuze.com.

		Designation	Part no.
With 4-pin M12 connector			
	Pin 4: PNP light switching, pin 2: PNP dark switching	ET28.3/4P-M12	50122596
	Pin 4: NPN light switching, pin 2: NPN dark switching	ET28.3/2N-M12	50122599
With 200mm cable and M12 connector			
	Pin 4: PNP light switching, pin 2: PNP dark switching	ET28.3/4P-200-M12	50122597
	Pin 4: NPN light switching, pin 2: NPN dark switching	ET28.3/2N-200-M12	50122600
With cable, cable length 2m			
	Pin 4: PNP light switching, pin 2: PNP dark switching	ET28.3/4P	50122598
	Pin 4: NPN light switching, pin 2: NPN dark switching	ET28.3/2N	50122601

Part number code

	[ΕT	28	3.	3	/ /	l P	- 1	2 0	0 -	Μ	12
Operating principle												
ET	Energetic diffuse reflection light scanners											
Series												
28	28 Series											
Equipment												
.3	Teach-in via teach button											
Switching o	output/function /OUT1OUT2 (OUT1 = Pin 4, OUT2 = Pin 2)											
4	PNP, light switching							-				
Р	PNP, dark switching											
2	NPN, light switching											
Ν	NPN, dark switching											
Х	Pin not used											
Electrical co	onnection											
-M12	M12 connector, 4-pin											

Image: N/ACable, standard length 2 m-200-M8200 mm cable with M8 connector-200-M12200 mm cable with M12 connector

Teach-in method

Teach	Operating level 1	Operating level 2
Standard Teach	Teach on object:	Teach on background:
	In this teach version, the switching distance is set so that the object that is in the beam path during the teach is detected with a tight reserve. The additional distance by which the scanning range is increased in relation to the distance to the teach object is designated as reserve R . All objects up to a bit above the distance of the object used in the teach are thus detected.	This teach is only suitable for applications with a fixed background. The teach is carried out without an object. The scanning range is placed in front of the teach object with reserve R . The scanning range is set by the teach so that detection stops just short of the background.
	Switching output	Switching output

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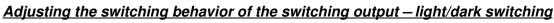
Operation via teach button

Teach in operating level 1

- Press teach button until both LEDs flash simultaneously.
- Release teach button.
- Ready.

Teach in operating level 2

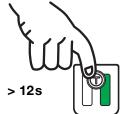
- Press teach button until both LEDs flash alternatingly.
- Release teach button.
- Ready.



7 ... 12s

This function permits inversion of the sensors' switching logic.

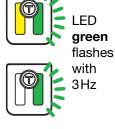
- Press the teach button until only the green LED flashes. The yellow LED then shows the inverted switching logic:
 - ON = switching outputs light switching (in the case of complementary sensors, Q1 (pin 4) light switching, Q2 (pin 2) dark switching), this means output active when object is detected.
 - OFF = switching outputs dark switching (in the case of complementary sensors, Q1 (pin 4) dark switching, Q2 (pin 2) light switching), this means output inactive when object is detected.
- Release teach button.
- Ready.



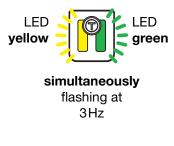
light switching

LED yellow

ON =







alternatingly

flashing at 3Hz I FD

green

LED

yellow

OFF = dark switching