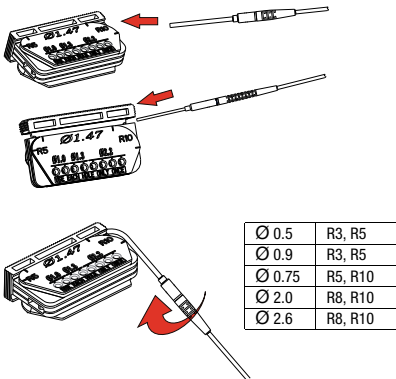


Hinweise zum Schneiden und Biegen von Lichtleitern

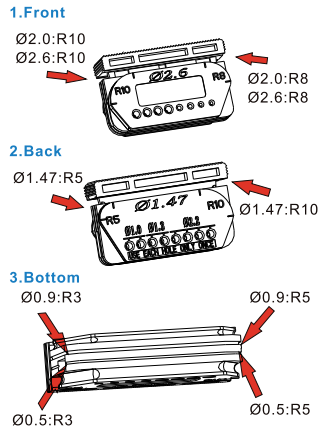
Information for cutting and bending of fiber

1 Bending

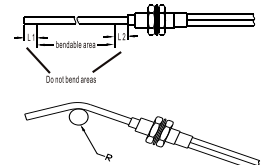
1.1



1.2



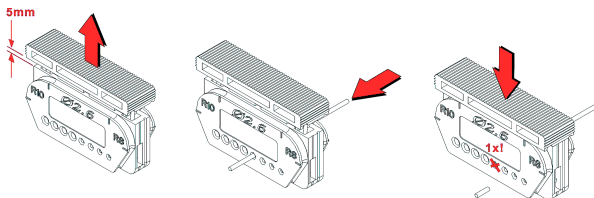
1.3



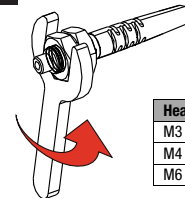
Radius (R)	L1±1	L2±1	Type
R5	10	5	Reflective (Thrubeam): W.Y.Z.W2 Fiber line.
	15	10	Reflective (Thrubeam): A.E Fiber line.
R10	15	10	Reflective (Thrubeam): S.D.S2 Fiber line.
	20	20	Reflective (Thrubeam): J.T.H.B.X Fiber line.

Core Fiber Diameter (mm)	Min. Bend Radius
0.25	R10
0.5	R15
0.75	R15
1.0	R25
1.5	R40

2 Cutting



3 Mounting



Head	Tightening Torque
M3	0.78Nm
M4	0.78Nm
M6	0.98Nm